Service Catalog
100% Safe Behavior & Conditions, Today!

“Health and safety is always the number one priority for everyone in our Group. No job is so critical or urgent that it may not be done in a safe and controlled manner. I believe that everyone who works for Fenner should expect to return home at night in the same fit and healthy state in which they came to work. I also believe that doing things in a safe and healthy fashion is not just something you do at work. The behaviors we require at work cannot be turned on and off. They affect the way you live both your professional and private lives. It is about protecting yourself, your family and all those you care about, so that everyone returns home safely at the end of the day.”

Nick Hobson, CEO Fenner PLC
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“Steel Cord” Hot Vulcanize Splice
“Finger” Hot Vulcanize Splice

SECTION 2: “Mechanical” Fastener Splice

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Section 1
“Overlap” Hot Vulcanize Splice

**Standard Applications:**
- Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
- Primarily installed on multi-ply belts rated between 150 to 1250 PIW
- Prior to splicing, special considerations should be discussed for any belt with cover damage, water/oil saturated fabric plies, and/or any abnormalities which will impede an effective finished splice

**Basic Requirements:**
- Supplementary or additional belt “slack” available (in the system) for splice installation
- Properly stored splice kit containing compatible raw materials
- 110v & 440v power sources
- Cooling water
- Clean working environment
- Appropriate equipment for maneuvering/lifting (where applicable)
- This splice may require “multiple” vulcanizing machines depending on the step length requirement of the belt splice

**Standard Safety Requirements:**
- Pre-job risk assessment, JSA's, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
- Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Service Item</th>
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<tbody>
<tr>
<td>SVJ1</td>
<td>84” wide Fabric “Overlap” vulcanized splice</td>
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<td>SVJ6</td>
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<td>SVJ26</td>
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<td>SVJ31</td>
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<td>SVJ36</td>
<td>24” wide Fabric “Overlap” vulcanized splice</td>
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<tr>
<td>SVJ41</td>
<td>18” wide Fabric “Overlap” vulcanized splice</td>
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**Support**
- 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

**Locations**
- Available from service sites located in WV, OH, PA, CO, UT, NM, WY

**Contacts/Ordering**
Section 1
“Steel Cord” Hot Vulcanize Splice

Standard Applications:
• Performed on steel cable belts (New and Used) for both surface and underground purposes.
• Installed primarily on high tension belt applications and can be in single, two, and three stage methods depending on the ST rating.
• Prior to splicing, special considerations should be discussed for any belt with cover damage, cable corrosion/damage, and/or any abnormalities which will impede an effective finished splice.

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources
• Cooling water
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the cable length requirement in the belt splice.

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
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Order No. | Service Item
--- | ---
SVJ2 | 84” wide steelcord Vulcanized splice
SVJ7 | 72” wide steelcord Vulcanized splice
SVJ12 | 60” wide steelcord Vulcanized splice
SVJ17 | 54” wide steelcord Vulcanized splice
SVJ22 | 48” wide steelcord Vulcanized splice
SVJ27 | 42” wide steelcord Vulcanized splice
SVJ32 | 36” wide steelcord Vulcanized splice
SVJ37 | 24” wide steelcord Vulcanized splice
SVJ42 | 18” wide steelcord Vulcanized splice

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available
Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY
Contacts/Ordering |
Section 1
“Finger” Hot Vulcanize Splice

**Standard Applications:**
- Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purpose
- Can be installed on both single and multi-ply belts for most generally any PIW up to 2000
- Prior to splicing, special considerations should be discussed for any belt with cover damage, water/oil saturated fabric plies, and/or any abnormalities which will impede an effective finished splice

**Basic Requirements:**
- New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
- Properly stored splice kit containing compatible raw materials
- 110v & 440v power sources
- Cooling water
- Clean working environment
- Appropriate equipment for maneuvering/lifting (where applicable)
- Splicing may require “multiple” vulcanizing machines depending on the finger length requirement of the new belt

**Standard Safety Requirements:**
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
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**Order No. | Service Item**
---|---
SVJ3 | 84” wide Fabric “Finger Style” vulcanized splices
SVJ8 | 72” wide Fabric “Finger Style” vulcanized splices
SVJ13 | 60” wide Fabric “Finger Style” vulcanized splices
SVJ18 | 54” wide Fabric “Finger Style” vulcanized splices
SVJ23 | 48” wide Fabric “Finger Style” vulcanized splices
SVJ28 | 42” wide Fabric “Finger Style” vulcanized splices
SVJ33 | 36” wide Fabric “Finger Style” vulcanized splices
SVJ38 | 24” wide Fabric “Finger Style” vulcanized splices
SVJ43 | 18” wide Fabric “Finger Style” vulcanized splices

**Support**
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

**Locations**
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

**Contacts/Ordering**
Section 2
“Mechanical” Fastener Splice

Standard Applications:
- Performed on primarily on Fabric belts (New and Used) for both surface and underground purposes
- Usually installed to connect belts which need swift connection or when vulcanizing is not the preferred method.
- Mechanical fasteners can be used to connect ends on almost any fabric belt if deemed in useable condition
- Mechanical fasteners are not used in steelcord applications

Basic Requirements:
- A minimum amount of belt “slack” is needed (in the system) for fastener installation
- Proper selection of fastener type and rivet size
- Mechanical fastener template designed by the manufacturer for installation
- Squared belt ends and Cover skiver
- Clean working environment
- Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO – Conveyor system “tagged out of service” by our technicians
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<td>SVJ44</td>
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Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering |
Section 3
“Chemical” Cold Vulcanize Splice

Standard Applications:
- Performed on Fabric belts (New and Used) for both surface and underground purposes
- Primarily installed to splice belts when hot vulcanization is not the preferred method
- Typically used on lower tension applications, when working space is a determining factor, and uses a chemical activation to complete the bonding process
- Cold Splices do not require a vulcanizing press and are not used in steelcord applications

Basic Requirements:
- The amount of belt “slack” needed (in the system) usually is the same of that amount needed for a hot vulcanize
- Clean working environment
- Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
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<th>Order No.</th>
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<td>SVJ45</td>
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Support
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Locations
- Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 4
Belt Changeout w/”Overlap” Splice(s)

Standard Applications:
• Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
• Performed on belts which need replaced off an existing system which are multi-ply belts rated between 150 to 1250 PIW
• Special preparation may be necessary depending on the location of the belt to be changed

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Belt winder, anchor points, belt stand, pull/guide rollers
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the step length requirement of the new belt

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
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<td>SVJ51</td>
<td>72” wide Belt Changeout w/”Overlap” vulcanized splice</td>
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<td>SVJ56</td>
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<td>SVJ61</td>
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<td>SVJ76</td>
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<td>SVJ81</td>
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<td>SVJ86</td>
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Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 4
Belt Changeout w/"Steel Cord" Splice(s)

Standard Applications:
- Performed on steel cable belts (New and Used) for both surface and underground purposes
- Installed primarily on high tension belt applications and can be in single, two, and three stage methods depending on the ST rating
- Prior to splicing, special considerations should be discussed for any belt with cover damage, cable corrosion/damage, and/or any abnormalities which will impede an effective finished splice

Basic Requirements:
- New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
- Properly stored splice kit containing compatible raw materials
- 110v & 440v dual power sources, Cooling water
- Belt winder, anchor points, belt stand, pull/guide rollers
- Appropriate equipment for maneuvering/lifting (where applicable)
- Splicing may require “multiple” vulcanizing machines depending on the cable length requirement in the belt splice

Standard Safety Requirements:
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
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<td>SVJ52</td>
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<td>SVJ57</td>
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<td>SVJ87</td>
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Support
- 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
- Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 4
Belt Changeout w/”Finger” Splice(s)

**Standard Applications:**
- Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
- Performed on belts which need replaced off an existing system which are multi-ply belts rated between 150 to 2000 PIW
- Special preparation may be necessary depending on the location of the belt to be changed

**Basic Requirements:**
- New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
- Properly stored splice kit containing compatible raw materials
- 110v & 440v dual power sources, Cooling water
- Belt winder, anchor points, belt stand, pull/guide rollers
- Clean working environment
- Appropriate equipment for maneuvering/lifting (where applicable)
- Splicing may require “multiple” vulcanizing machines depending on the finger length requirement of the new belt

**Standard Safety Requirements:**
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
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**Order No.** | **Service Item**
---|---
SVJ48 & 84" wide Belt Changeout w/“Finger” vulcanized splices
SVJ53 & 72" wide Belt Changeout w/“Finger” vulcanized splices
SVJ58 & 60" wide Belt Changeout w/“Finger” vulcanized splices
SVJ63 & 54" wide Belt Changeout w/“Finger” vulcanized splices
SVJ68 & 48” wide Belt Changeout w/“Finger” vulcanized splices
SVJ73 & 42” wide Belt Changeout w/“Finger” vulcanized splices
SVJ78 & 36” wide Belt Changeout w/“Finger” vulcanized splices
SVJ83 & 24” wide Belt Changeout w/“Finger” vulcanized splices
SVJ88 & 18” wide Belt Changeout w/“Finger” vulcanized splices

**Support**
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

**Locations**
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

**Contacts/Ordering**
Section 4
Belt Changeout w/”Mechanical” Splice(s)

Standard Applications:
• Performed on primarily on Fabric belts (New and Used) for both surface and underground purposes
• Usually installed to connect belts which need swift connection or when vulcanizing is not the preferred method.
• Properly rated Mechanical fasteners can be used to connect ends on almost any fabric belt if deemed in useable condition up to 1800 PIW
• Mechanical fasteners are not used in steelcord applications

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Proper selection of fastener type and rivet size
• Mechanical fastener template designed by the manufacturer for installation
• Squared belt ends and Cover skiver
• Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
• Clean working environment
• Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
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<thead>
<tr>
<th>Order No.</th>
<th>Service Item</th>
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<tbody>
<tr>
<td>SVJ49</td>
<td>84” wide Belt Changeout w/ mechanical fastener splice</td>
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<tr>
<td>SVJ54</td>
<td>72” wide Belt Changeout w/ mechanical fastener splice</td>
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<td>SVJ59</td>
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Support: 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations: Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Standard Applications:
- Performed on Fabric belts (New and Used) for both surface and underground purposes
- Primarily installed to splice belts when hot vulcanization is not the preferred method
- Typically used on lower tension applications, when working space is a determining factor, and uses a chemical activation to complete the bonding process, typically for low PIW.
- Cold Splices do not require a vulcanizing press and are not used in steelcord applications

Basic Requirements:
- New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
- Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
- Clean working environment
- Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
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<tr>
<td>SVJ80</td>
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<tr>
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Support: 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations: Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering: 4
Section 5
New Belt Installation w/”Overlap” Splice(s)

Standard Applications:
• Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
• Performed on belts which need replaced off an existing system which are multi-ply belts rated between 150 to 1250 PIW
• Special preparation may be necessary depending on the location of the belt to be changed

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the step length requirement of the new belt

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item                                                                 |
-----------|------------------------------------------------------------------------------|
SVJ91      | 84" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ96      | 72" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ101     | 60" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ106     | 54" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ111     | 48" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ116     | 42" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ121     | 36" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ126     | 24" wide New Belt Installation w/”Overlap” vulcanized splices                 |
SVJ131     | 18" wide New Belt Installation w/”Overlap” vulcanized splices                 |

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available |
Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY              |
Contacts/Ordering |                                                                            |
Section 5
New Belt Installation w/”Steel Cord” Splice(s)

Standard Applications:
• Performed on steel cable belts (New and Used) for both surface and underground purposes
• Installed primarily on high tension belt applications and can be in single, two, and three stage methods depending on the ST rating
• Prior to splicing, special considerations should be discussed for any belt with cover damage, cable corrosion/damage, and/or any abnormalities which will impede an effective finished splice

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the cable length requirement in the belt splice

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
--- | ---
SVJ92 | 84” wide New Belt Installation w/ steelcord vulcanized splice
SVJ97 | 72” wide New Belt Installation w/ steelcord vulcanized splice
SVJ102 | 60” wide New Belt Installation w/ steelcord vulcanized splice
SVJ107 | 54” wide New Belt Installation w/ steelcord vulcanized splice
SVJ112 | 48” wide New Belt Installation w/ steelcord vulcanized splice
SVJ117 | 42” wide New Belt Installation w/ steelcord vulcanized splice
SVJ122 | 36” wide New Belt Installation w/ steelcord vulcanized splice
SVJ127 | 24” wide New Belt Installation w/ steelcord vulcanized splice
SVJ132 | 18” wide New Belt Installation w/ steelcord vulcanized splice

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering |
Section 5
New Belt Installation w/”Finger” Splice(s)

Standard Applications:
• Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
• Performed on belts which need replaced off an existing system which are multi-ply belts rated between 150 to 2000 PIW
• Special preparation may be necessary depending on the location of the belt to be changed

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the finger length requirement of the new belt

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

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<th>Order No.</th>
<th>Service Item</th>
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<tbody>
<tr>
<td>SVJ93</td>
<td>84” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
</tr>
<tr>
<td>SVJ98</td>
<td>72” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
</tr>
<tr>
<td>SVJ103</td>
<td>60” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
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<td>SVJ108</td>
<td>54” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
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<tr>
<td>SVJ113</td>
<td>48” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
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<td>SVJ128</td>
<td>24” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
</tr>
<tr>
<td>SVJ133</td>
<td>18” wide New Belt Installation w/“Finger Style” vulcanized splices</td>
</tr>
</tbody>
</table>

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering |
New Belt Installation w/"Mechanical" Splice(s)

Standard Applications:
- Performed on primarily on Fabric belts (New and Used) for both surface and underground purposes
- Usually installed to connect belts which need swift connection or when vulcanizing is not the preferred method.
- Properly rated Mechanical fasteners can be used to connect ends on almost any fabric belt if deemed in useable condition up to 1800 PIW
- Mechanical fasteners are not used in steelcord applications

Basic Requirements:
- New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
- Proper selection of fastener type and rivet size
- Mechanical fastener template designed by the manufacturer for installation
- Squared belt ends and Cover skiver
- Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
- Clean working environment
- Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
- Pre-job risk assessment, JSA's, Hazard Identifications
- Site specific training, appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
- Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
--- | ---
SVJ94 | 84” wide New Belt Installation w/ mechanical fastener splice
SVJ99 | 72” wide New Belt Installation w/ mechanical fastener splice
SVJ104 | 60” wide New Belt Installation w/ mechanical fastener splice
SVJ109 | 54” wide New Belt Installation w/ mechanical fastener splice
SVJ114 | 48” wide New Belt Installation w/ mechanical fastener splice
SVJ119 | 42” wide New Belt Installation w/ mechanical fastener splice
SVJ124 | 36” wide New Belt Installation w/ mechanical fastener splice
SVJ129 | 24” wide New Belt Installation w/ mechanical fastener splice
SVJ134 | 18” wide New Belt Installation w/ mechanical fastener splice

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available
Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY
Contacts/Ordering |
Section 5
New Belt Installation w/”Chemical Cold” Splice(s)

Standard Applications:
• Performed on Fabric belts (New and Used) for both surface and underground purposes
• Primarily installed to splice belts when hot vulcanization is not the preferred method
• Typically used on lower tension applications, when working space is a determining factor, and uses a chemical activation to complete the bonding process, typically for low PIW
• Cold Splices do not require a vulcanizing press and are not used in steelcord applications

Basic Requirements:
• New belt (in rolls or reefed) which will accommodate the amount of belt to be changed and spliced
• Belt winder, anchor points, belt stand, pull/guide rollers, wire rope, pull plate, winding spool
• Clean working environment
• Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

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<th>Service Item</th>
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<td>SVJ105</td>
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<td>SVJ125</td>
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<td>SVJ130</td>
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<td>SVJ135</td>
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Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 6
Saddle Installation w/”Overlap” Splice(s)

Standard Applications:
• Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
• Performed on belts which need additional belt added for various reasons
• Used on multi-ply belts rated between 150 to 1250 PIW
• Special preparation may be necessary depending on the location where the saddle will be installed

Basic Requirements:
• A pre-determined length of compatible, similar spec belt which will not overfill the take-up system
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the step length requirement of the new belt

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
--- | ---
SVJ137  | 84” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ142  | 72” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ147  | 60” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ152  | 54” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ157  | 48” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ162  | 42” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ167  | 36” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ172  | 24” wide Saddle Installation w/”Overlap” vulcanized splices
SVJ177  | 18” wide Saddle Installation w/”Overlap” vulcanized splices

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available
Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY
Contacts/Ordering |
Section 6
Saddle Installation w/"Steel Cord” Splice(s)

Standard Applications:
• Performed on steel cable belts (New and Used) for both surface and underground purposes
• Installed primarily on high tension belt applications and can be in single, two, and three stage methods depending on the ST rating
• Performed on belts which need additional belt added for various reasons
• Prior to splicing, special considerations should be discussed for any belt with cover damage, cable corrosion/damage, and/or any abnormalities which will impede an effective finished splice

Basic Requirements:
• A pre-determined length of additional compatible specification belt which will not overfill the take-up system
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Belt winder, anchor points, belt stand, pull-guide rollers, wire rope, pull plate, winding spool
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the cable length requirement in the belt splice

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
--- | ---
SVJ138 | 84” wide Saddle Installation w/ steelcord vulcanized splice
SVJ143 | 72” wide Saddle Installation w/ steelcord vulcanized splice
SVJ148 | 60” wide Saddle Installation w/ steelcord vulcanized splice
SVJ153 | 54” wide Saddle Installation w/ steelcord vulcanized splice
SVJ158 | 48” wide Saddle Installation w/ steelcord vulcanized splice
SVJ163 | 42” wide Saddle Installation w/ steelcord vulcanized splice
SVJ168 | 36” wide Saddle Installation w/ steelcord vulcanized splice
SVJ173 | 24” wide Saddle Installation w/ steelcord vulcanized splice
SVJ178 | 18” wide Saddle Installation w/ steelcord vulcanized splice

Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 6
Saddle Installation w/”Finger” Splice(s)

Standard Applications:
• Primarily performed on fabric conveyor belt (New and Used) for both surface and underground purposes
• Performed on belts which need additional belt added for various reasons which are multi-ply belts rated between 150 to 2000 PIW
• Special preparation may be necessary depending on the location of the belt to be changed

Basic Requirements:
• A pre-determined length of compatible, similar spec belt which will not overfill the take-up system
• Properly stored splice kit containing compatible raw materials
• 110v & 440v dual power sources, Cooling water
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)
• Splicing may require “multiple” vulcanizing machines depending on the finger length requirement of the new belt

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering

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<td>SVJ1149</td>
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Section 6
Saddle Installation w/”Mechanical” Splice(s)

Standard Applications:
• Performed on primarily on Fabric belts (New and Used) for both surface and underground purposes
• Usually installed to the existing belt to add sufficient slack for future vulcanization
• Performed on belts which need additional belt added for various reasons which are multi-ply belts rated between 150 to 2000 PIW
• Properly rated Mechanical fasteners can be used to connect ends on almost any fabric belt if deemed in useable condition up to 1800 PIW, not for use in steelcord applications

Basic Requirements:
• A pre-determined length of compatible, similar spec belt which will not overfill the take-up system
• Proper selection of fastener type and rivet size
• Mechanical fastener template designed by the manufacturer for installation
• Squared belt ends and Cover skiver
• Clean working environment
• Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
--- | ---
SVJ140 | 84” wide Saddle Installation w/ mechanical fastener splice
SVJ145 | 72” wide Saddle Installation w/ mechanical fastener splice
SVJ150 | 60” wide Saddle Installation w/ mechanical fastener splice
SVJ155 | 54” wide Saddle Installation w/ mechanical fastener splice
SVJ160 | 48” wide Saddle Installation w/ mechanical fastener splice
SVJ165 | 42” wide Saddle Installation w/ mechanical fastener splice
SVJ170 | 36” wide Saddle Installation w/ mechanical fastener splice
SVJ175 | 24” wide Saddle Installation w/ mechanical fastener splice
SVJ180 | 18” wide Saddle Installation w/ mechanical fastener splice

Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 6
Saddle Installation w/”Chemical Cold” Splice(s)

Standard Applications:
• Performed on Fabric belts (New and Used) for both surface and underground purposes
• Usually installed to the existing belt to add sufficient slack for future vulcanization
• Typically used on lower tension applications, when working space is a determining factor, and uses a chemical activation to complete the bonding process, typically for low PIW
• Cold Splices do not require a vulcanizing press and are not used in steelcord applications

Basic Requirements:
• A pre-determined length of compatible, similar spec belt which will not overfill the take-up system
• Clean working environment
• Appropriate equipment for maneuvering/lifting/belt clamping (where applicable)

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
---|---
SVJ141 | 84” wide Saddle Installation w/”cold” chemical splice
SVJ146 | 72” wide Saddle Installation w/”cold” chemical splice
SVJ151 | 60” wide Saddle Installation w/”cold” chemical splice
SVJ156 | 54” wide Saddle Installation w/”cold” chemical splice
SVJ161 | 48” wide Saddle Installation w/”cold” chemical splice
SVJ166 | 42” wide Saddle Installation w/”cold” chemical splice
SVJ171 | 36” wide Saddle Installation w/”cold” chemical splice
SVJ176 | 24” wide Saddle Installation w/”cold” chemical splice
SVJ181 | 18” wide Saddle Installation w/”cold” chemical splice

Support | 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations | Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering |
Section 7
“Slope” Changeout/New Installations/Saddle w/ Splice(s)

Standard Applications:
• Performed solely on Slope belt applications
• Removal of old belt, replaced with new belt, first time installation on new slope systems, and/or saddle additions for various reasons
• Performed on all types of belt with any PIW/ST rating up to ST7000

Basic Requirements:
• Sufficient new (or used) belt in appropriate sized rolls
• Specialized wire rope, belt winders, spools, winding cores, air brakes, and highly skilled/trained technicians
• Highly technical and specialized rigging and belt clamping
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable), most likely high capacity cranes

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• LOTO - Conveyor system “tagged out of service” by our technicians
• Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

Order No. | Service Item
---|---
SVJ191 | 96” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)
SVJ192 | 84” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)
SVJ193 | 72” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)
SVJ194 | 60” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)
SVJ195 | 54” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)
SVJ196 | 48” wide Slope Changeout/ New Installation/ Saddle w/ splice(s)

Support: 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations: Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering:
Section 8
Belt Reconditioning Service

Standard Applications:
• Primarily performed on conveyor belt for both surface and underground purposes
• Can be performed on both steel cable and fabric belts
• Inspection process may determine the applicability of the belt to be reconditioned
• Belts with cover damage, water/oil saturated fabric plies, cable damage, and/or any abnormalities which will impede the reconditioning quality may be set aside and notification sent to the owner

Basic Requirements:
• Belt provided by the customer which is in useable condition,
• Properly stored splice kit containing compatible raw materials
• 110v & 440v power sources
• Cooling water, belt winding machines, stands, fasteners
• Clean working environment
• Appropriate equipment for maneuvering/lifting (where applicable)

Standard Safety Requirements:
• Pre-job risk assessment, JSA’s, Hazard Identifications
• Site specific training, appropriate training documents (OSHA, MSHA)
• Standard PPE (includes body harnesses when required)
• MSDS for all materials to be used
• Pre-determined facility safety procedures at the shop location

<table>
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<td>72” wide Splice/Belt Reconditioning</td>
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<td>SVJ199</td>
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<tr>
<td>SVJ202</td>
<td>42” wide Splice/Belt Reconditioning</td>
</tr>
<tr>
<td>SVJ203</td>
<td>36” wide Splice/Belt Reconditioning</td>
</tr>
<tr>
<td>SVJ204</td>
<td>24” wide Splice/Belt Reconditioning</td>
</tr>
<tr>
<td>SVJ205</td>
<td>OTHER Reconditioning</td>
</tr>
</tbody>
</table>

Support
24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
Section 9
Belt Repair Services

**Standard Applications:**
- Primarily performed on fabric and steelcord conveyor belt (New and Used) for both surface and underground
- Repairs are designed to temporarily and/or permanently fix areas which are ripped, grooved, cut, punctured or a hole
- Special preparation may be necessary depending on the location of the belt repair area

**Basic Requirements:**
- Some repairs can be done with chemical bonding agents with very little tools required
- Appropriate raw materials
- 110v & 440v power sources, Cooling water
- Clean working environment
- Appropriate equipment for maneuvering/lifting as needed
- Some mechanical repairs will need hand power tools and special fasteners

**Standard Safety Requirements:**
- Pre-job risk assessment, JSA’s, Hazard Identifications
- Site specific training, Appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
- Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Service Item</th>
</tr>
</thead>
<tbody>
<tr>
<td>SVJ182</td>
<td>Vulcanized Repair</td>
</tr>
<tr>
<td>SVJ183</td>
<td>Mechanical Repair</td>
</tr>
<tr>
<td>SVJ184</td>
<td>Chemical Repair</td>
</tr>
</tbody>
</table>

**Support**
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**Locations**
Available from service sites located in WV, OH, PA, CO, UT, NM, WY

**Contacts/Ordering**
Section 10
Belt Cleaner Service

Standard Applications:
- Primarily performed on fabric and steelcord conveyor belt (New and Used) for both surface and underground
- Used to clean and remove material carryback on bulk handling conveyors
- Primary, Secondary, and finishing cleaners are the most common types
- Special preparation may be necessary depending on the location of the cleaner

Basic Requirements:
- Adequate space to mount and service the cleaner in the discharge area
- Water pressure, air pressure, or mechanical availability for tensioning units
- 110v power sources and cutting/welding capabilities
- Scheduled maintenance to provide optimum performance
- Washdown capability
- The nature and condition of the belt will dramatically affect the cleaner performance

Standard Safety Requirements:
- Pre-job risk assessment, JSAs, Hazard Identifications
- Site specific training, Appropriate training documents (OSHA, MSHA)
- Standard PPE (includes body harnesses when required)
- MSDS for all materials to be used
- LOTO - Conveyor system “tagged out of service” by our technicians
- Additional safety consideration(s) will be exercised to meet the working conditions, as needed, to provide the safest working environment for our employees and others working near our area

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Service Item</th>
</tr>
</thead>
<tbody>
<tr>
<td>SVJ206</td>
<td>Cleaner Services</td>
</tr>
<tr>
<td>SVJ207</td>
<td>Cleaner Installation</td>
</tr>
<tr>
<td>SVJ208</td>
<td>Cleaner Inspection</td>
</tr>
</tbody>
</table>

Support 24/7, 365 days/yr, labor and materials, hourly rates and/or fixed quotation available

Locations Available from service sites located in WV, OH, PA, CO, UT, NM, WY

Contacts/Ordering
# Section 11
## Specialty, General & Other Services

<table>
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<tr>
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<th>Service Item</th>
</tr>
</thead>
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<tr>
<td>SVJ185</td>
<td>Equipment Mgmt/Permissibility</td>
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<tr>
<td>SVJ186</td>
<td>Belt Training/Alignment</td>
</tr>
<tr>
<td>SVJ187</td>
<td>Belt Winding</td>
</tr>
<tr>
<td>SVJ188</td>
<td>Belt Inspection/Mapping</td>
</tr>
<tr>
<td>SVJ189</td>
<td>Rip Loop Installation</td>
</tr>
<tr>
<td>SVJ190</td>
<td>Conveyor Inspection</td>
</tr>
<tr>
<td>SVJ209</td>
<td>Rigging Fabrication</td>
</tr>
<tr>
<td>SVJ210</td>
<td>Rigging Service</td>
</tr>
<tr>
<td>SVJ211</td>
<td>Rigging Installation</td>
</tr>
<tr>
<td>SVJ212</td>
<td>Rigging Inspection</td>
</tr>
<tr>
<td>SVJ213</td>
<td>Field Fabrication Service</td>
</tr>
<tr>
<td>SVJ214</td>
<td>Field Fabrication Installation</td>
</tr>
<tr>
<td>SVJ215</td>
<td>Rip Detection Service</td>
</tr>
<tr>
<td>SVJ216</td>
<td>Belt Scanning/X-Ray</td>
</tr>
<tr>
<td>SVJ217</td>
<td>Rip Detection Install</td>
</tr>
<tr>
<td>SVJ218</td>
<td>Diagnostic Inspection</td>
</tr>
<tr>
<td>SVJ219</td>
<td>Technical Training - Classroom</td>
</tr>
<tr>
<td>SVJ220</td>
<td>Install Pulley Lagging</td>
</tr>
<tr>
<td>SVJ221</td>
<td>Pulley Other</td>
</tr>
<tr>
<td>SVJ222</td>
<td>Plant Washdown - Contract</td>
</tr>
<tr>
<td>SVJ223</td>
<td>Overland Belt Service - Contract</td>
</tr>
<tr>
<td>SVJ224</td>
<td>Plant Washdown</td>
</tr>
<tr>
<td>SVJ225</td>
<td>Structure Service</td>
</tr>
<tr>
<td>SVJ226</td>
<td>Structure Installation</td>
</tr>
<tr>
<td>SVJ227</td>
<td>Drive/Bearing Service/Install</td>
</tr>
<tr>
<td>SVJ228</td>
<td>Rubber Install/Repair</td>
</tr>
<tr>
<td>SVJ229</td>
<td>Ceramic Install/Repair</td>
</tr>
<tr>
<td>SVJ230</td>
<td>UHMW Install/Repair</td>
</tr>
<tr>
<td>SVJ231</td>
<td>Laser Alignment</td>
</tr>
<tr>
<td>SVJ232</td>
<td>Loadout - Loading</td>
</tr>
<tr>
<td>SVJ233</td>
<td>Loadout - Wash Plant</td>
</tr>
</tbody>
</table>

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**Locations**

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**Contacts/Ordering**
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